



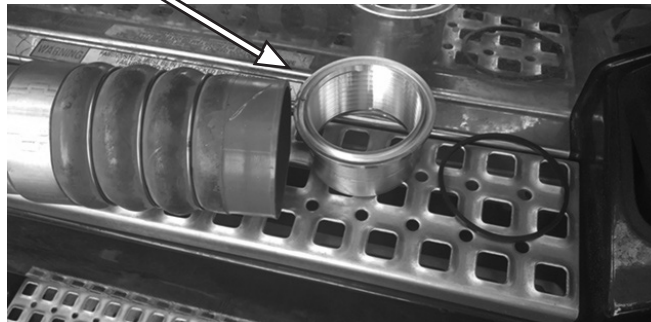
## INSTALLATION INSTRUCTIONS

VC-201

VOLVO-CUMMINS

1. REMOVE THE V-CLAMP FROM HOSE CONNECTOR TO INTAKE MANIFOLD TUBE.
2. CUT AND REMOVE FACTORY BAND CLAMP AT THE INTAKE TUBE END OF HOSE. REMOVE THE ORIGINAL INTAKE HOSE CONNECTOR FROM HOSE.
3. INSERT NEW AIR CELL VC-201 (ILLUSTRATION A) HOSE CONNECTOR INTO INTAKE HOSE. THIS WILL REPLACE THE ORIGINAL INTAKE HOSE CONNECTOR REMOVED FROM STEP 2. (ILLUSTRATION B)
4. WILL NEED TO PURCHASE AND INSTALL A NEW 4" HOSE BAND CLAMP TO REPLACE CUT FACTORY BAND CLAMP FROM STEP 2. (ILLUSTRATION C)
5. REINSTALL V-CLAMP ATTACHING THE INSTALLED VC-201 AIR CELL HOSE CONNECTOR.

**A** AIRCELL VC-201



**B** NEW AIRCELL  
INSTALLED IN  
HOSE



**C**  
NEW BAND CLAMP WITH  
VC-201 INSTALLED

